t (25°C to Peak) = 100 seconds max.

t_s (Preheat) = 60 seconds minimum

\( t_p \) (Within 5°C of peak temperature) = 10 seconds maximum.

Ramp-down rate = 6°C/second max.

---

<table>
<thead>
<tr>
<th>Rev. Letter</th>
<th>Used On</th>
<th>Revision</th>
<th>Approved By</th>
<th>Date</th>
</tr>
</thead>
<tbody>
<tr>
<td>Issue</td>
<td>-</td>
<td>-</td>
<td>BM</td>
<td>1/29/2008</td>
</tr>
</tbody>
</table>

Unless otherwise specified dimensions are in inches.

XX ± 0.005

XXX ± 0.003

Angles ± 15°

---

**Description:**

Wave Soldering Profile

---

Gowanda Electronics Corp.
One Magnetics Parkway
Gowanda, New York 14070